



410 Microlight[®] Filler Technical Data Sheet

Technical Data Sheet

410 Filler




General Description

410 Microlight is the ideal low-density filler for creating a light, easily-worked fairing compound especially suited for fairing large areas. Microlight mixes with greater ease than 407 Low-Density filler or microballoons and is approximately 30% easier to sand. It feathers to a fine edge and is also more economical for large fairing jobs. Not recommended under dark paint or other surfaces subject to high temperatures. Cures to a light tan color.



When WEST SYSTEM Epoxy is thickened to a peanut butter consistency with Microlight, the cured product sands and carves as easily as basswood.

Mixed Epoxy Required for Consistency*

Filler		Catsup Consistency	Mayonnaise Consistency	Peanut Butter Consistency
				
Size	Weight			
410-2	2.0 oz	1.2 qt	0.9 qt	0.7 qt
410-7	5.0 oz	3.0 qt	2.4 qt	1.8 qt
410-B	4.0 lb	8.9 gal	7.2 gal	5.6 gal

Fairing Filler Selection Guide

Filler	General Bonding	Bonding with Fillets	Laminating	Fairing
407 Low-Density	★	★★★	★★	★★★
410 Microlight				★★★★

Filler suitability for various uses ★★★★★ = excellent, ★★★★ = very good, ★★★ = good, ★ = fair, (no stars) = not recommended.

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*Although Fillers can be used with any WEST SYSTEM Epoxy, all properties based on use with the 105 system